

2780 Highland Avenue Cincinnati, Ohio 45212

MATLOCK ELECTRIC COMPANY A.C. MOTOR RECONDITIONING SPECIFICATIONS

- 1. Initial / Incoming tests
- 2. Remove additional equipment (pulley, line leads, etc)
- 3. Dismantle basic unit
- 4. Analyze electrical & mechanical
- 5. Clean stator & rotor
- 6. Bake stator and rotor (to dry)
- 7. Clean parts (end frames, bearing caps, bolts, etc.)
- 8. Test stator per EASA AC Motor Reconditioning Testing Specifications.²
- 9. Dip & bake / VPI stator if required
- 10. Inspect, measure and record all mechanical fits (Bearing housings, shaft surfaces)
- 11. Mechanical repairs if necessary (per quote)¹
- 12. Balance rotor to EASA Specifications.
- 13. Prime and paint all parts
- 14. Assemble basic unit
- 15. Install new bearings (per quote)
- 16. Install additional equipment
- 17. Final test
- 18. Paint unit
- 19. Pick up and delivery included
- 20. 1 Year Warranty labor, workmanship and materials.²

NOTE:

¹Any major mechanical or electrical repairs over and above reconditioning specifications would be an additional charge. Matlock would notify you of any additional work that was required and the cost of this work before proceeding.

²Original windings not covered by warranty.

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